



Woven Image  
EchoPanel® Printed

Scope of Range: EchoPanel® printed  
Life Cycle Assessed: Raw materials, manufacturing, in-use

Licensed Site/s: Ingleburn, NSW, Villawood NSW  
Licence Number: WOV-001-v1-2018  
Licence Date: 6th June 2018  
Valid To: 20th April 2021  
Standard: GGT International v4.0  
Assessment Year: May 2018



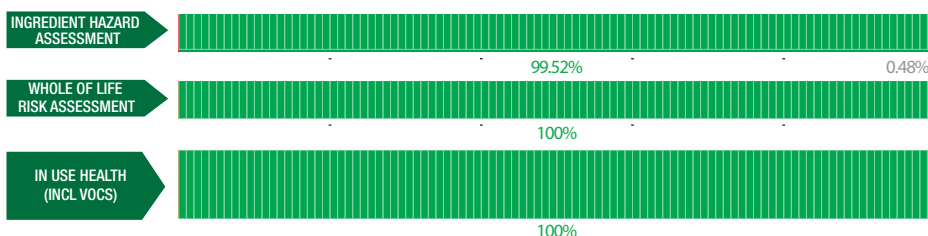
This PhD ceases currency when original GreenTag GreenRate/LCARate certification expires or is revoked. Please check [www.globalgreentag.com](http://www.globalgreentag.com) for currency.

The Global GreenTag Product Health Declaration has been designed to provide an additional level of service to the green product sector in facilitating an easier industry understanding of both the health hazard and risk (if any) associated with any certified product/s.

**PhD Summary**  
Percentage Assessed: **100%** Declaration Limit: **100ppm**

- GreenTag Banned List Compliant
- Product Meets Optimisation requirements - No Grey or Red Light category ingredients
- Meets WELL™ Building Standard: Feature 04: VOC Reduction Part 5: Furniture and Furnishings, Enhanced Material Safety Feature 26 Part 1: Precautionary Material Selection, Feature 97: Material Transparency
- No worker exposure to Carcinogens, Mutagens, Reproductive Toxicant or Endocrine Disruptors
- No user exposure to Carcinogens, Mutagens, Reproductive Toxicant or Endocrine Disruptors
- No environmental exposure to Carcinogens, Mutagens, Reproductive Toxicant or Endocrine Disruptors

MANUFACTURING, IN USE, & END OF LIFE STAGES  
% by mass. See over for explanation.



Declared by:  
Global GreenTag  
International Pty Ltd

David Baggs  
CEO & Program Director  
Verified compliant with:  
ISO 14024 & ISO 17065

## 1.0 Scope

The Global GreenTag International (GGT) Product Health Declaration (PhD) has been designed to provide an additional level of service to the green product sector in facilitating an easier understanding of both the hazard and risk associated with any certified products and is intended to indicate:

- Chemical hazards of both finished product and unique ingredients to a minimum level of 100ppm for each homogeneous ingredient throughout the product life cycle, (including any VOC or other gaseous emissions);
- An assessment of exposure or risk associated with ingredient handling, product use, and disposal in relation to established mitigation and management processes;

It is not intended to assess:

- substances used or created during the manufacturing process unless they remain in the final product; or
- substances created after the product is delivered for end use (e.g., if the product unusually degrades, combusts or otherwise changes chemical composition).

GGT PhDs are only issued to products that have passed GGT Standards' certification requirements. The Level of Assessment (BronzeHEALTH, SilverHEALTH, GoldHEALTH or PlatinumHEALTH) rating relates ONLY to GGT Standard Sustainability Assessment Criteria 3, and is declared separately to the overall Bronze, Silver, Gold or Platinum Green Tag Certification Mark Tier Levels.

## 1.2 Preparing an PHD

GGT PhDs are prepared using Hazard Classifications from the UN Globally Harmonised System of Classification and Labelling of Chemicals (GHS) and as an outcome of a successful Application for Certification. Assessments are undertaken by GGT Qualified Exemplar Global Lead Auditors and subsequently accepted for Certification by the GGT Program Director (also a Qualified Exemplar Global Lead Auditor) under the GGT International Standard v4.0, Personal Products Standard v1.0, and Cleaning Products Standard v1.0 and above Program Rules.

## 1.3 External Peer Review

Every GGT PhD is independently peer reviewed by an external Consultant Toxicologist and Member of the Australian College of Toxicology & Risk Assessment.

## 2.0 Declaration of Ingredients

Where a manufacturer wishes recognition under a rating program that requires transparency of ingredients such as LEED v4.0, Living Building Challenge, Estidama etc., the following information is declared from audit:

| Colour | Ingredient Name  |
|--------|--|
| Green  | <b>Ideal- Low</b><br>No Comment required   |
| Yellow | <b>Medium to Low</b><br>No Comment, or 'Issue of Concern' required depending on % of ingredient.   |
| Orange | <b>Moderate</b><br>'Issue of Concern' or 'Red Light' Comment depending on % of ingredient. Limit 10%   |
| Red    | <b>Problematic (Red): Target for Phase</b><br>'Issue of Concern' or 'Red Light' Comment depending on % of ingredient. Strict Upper Limit of 1% |
| Grey   | <b>Uncategorised</b><br>Not able to be categorised due to lack of toxicity impact information.   |
| Black  | <b>Banned Ingredients</b><br>POPs, SVHCs plus a wide range of compounds depending on specific Standard requirements                            |


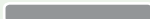









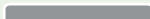



Global GreenTag International Pty Ltd (Global GreenTag) is not a medical professional organisation. Global GreenTag does not purport to provide medical advice, and makes no warranty, representation, or guarantee regarding the declaration that it provides in relation to any allergies, chemical sensitivities or any other medical condition, nor does Global GreenTag assume any liability whatsoever arising out of the application or use of any product or piece of equipment that has been chemically assessed by Global GreenTag.

The chemical assessments carried out provide transparent information peer reviewed by a consultant toxicologist regarding the chemical make-up and ingredients of certain materials and products, but such assessments are not to be taken as any form of medical assessment or health advice and are not targeted towards providing specific solutions to allergenic conditions or any other type of medical concerns.

Users must carry out their own investigations if they are concerned about specific medical conditions and the impact of certain products or ingredients in relation to specific medical concerns.

Global GreenTag takes no responsibility and is not liable in any way with respect to any medical or health issues arising from a person's use of materials or products that have been chemically assessed by Global GreenTag. Global GreenTag shall not be liable for any direct, indirect, punitive, incidental, special or consequential damages to property or life whatsoever, arising out of or connected with the use or misuse of any materials or products that have been assessed by Global GreenTag.

| Ingredient Name                           | Function       | GHS, IARC and Endocrine Category                                   | Hazard Assessment (Raw) | After Detailed Risk Assessment | Comment   |
|---|----------------|--|-------------------------|--------------------------------|---|
| Dope dyed recycled polyester staple fibre | Coloured fibre | None   |                         |                                | The staple fibre contains titanium dioxide, a broad-scale, endemic naturally occurring compound often used as a pigment or opacifier. In powder form, it is classified as possibly carcinogenic to humans by inhalation. However, it does not trigger any issue of concern under the GreenTag risk assessment as it is not expected to cause harm as present in the end product, because it is bound into the structure of the polymer. |
|   |                | Acute Tox. 4<br>Skin Irrit. 2<br>Eye Irrit. 2<br>Aquatic Chronic 2 |                         |                                |   |
|   |                | IARC 2B  |                         |                                |   |
|   |                | None declared  |                         |                                |   |
| Polyester fibre                           | Low melt fibre | None   |                         |                                | None  |

|                                  |                 |                                  |   |   |  |
|----------------------------------|-----------------|----------------------------------|---|---|--|
| Acrylic polymer                  | Screen printing | None declared                    |  |  | The raw ingredients in the printing paste contains very small amounts of ammonia. Ammonia may cause sever burns and is toxic to aquatic environments. However it does not trigger any issue of concern under the GreenTag risk assessment as it is not expected to cause harm due to the low concentration in the paste and once the prints have dried. It is also not expected to contaminate water under normal use. |
| Thickener                        |                 | None declared                    |  |  |  |
| Pigments                         |                 | None declared                    |  |  |  |
| Biocide                          |                 | None declared                    |  |  |  |
| Surfactant                       |                 | None declared                    |  |  |  |
| Ammonia                          |                 | Skin Corr. 1B<br>Aquatic Acute 1 |  |  |  |
| Methoxymethylated melamine fixer |                 | None declared                    |  |  |  |
| Siloxane softener                |                 | None declared                    |  |  |  |
| Water                            |                 | None declared                    |  |  |  |