



This Environmental Product Declaration (EPD) discloses potential environmental outcomes compliant with ISO 14025 for business to business communication.

The declared Eco was made by Billi Pty Ltd in Australia in 2015 for sale with a 2 year warranty for instant boiling, chilling, sparkling and ambient tap water in (small) commercial and residential sectors.

Billi is an Australian manufacturer and supplier of high quality drinking water kitchen and washroom systems.

Their products were first launched in the market in the early 1990s.

Billi invests in innovation and design and has a policy of continuous improvement.

With every new design, Billi aims to continue to improve eco-technology features.

In 2013 their water system has received the Premier's Design Award.

The Billi Eco, Quadra and Quadra Plus systems offer combined boiling and chilled water functions.

Systems are designed for small use (1-10 users) or for bigger use (20-280 users).

All Billi filter systems are tested to Victorian Electrical Safety Act 1998, AS/NZS ISO 9002, AS1428 Accessibility Design Requirements, and CTick approved.

All Billi Eco, Quadra, and Quadra Plus systems do also comply with Watermark AS3498 as well as AS/NZS 4020 standards.

More information is at <http://www.billi.com.au/>



Figure 1 Billi Eco Instant Water System



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Different program EPDs may not be comparable as e.g. Australian transport is more than elsewhere. **Further explanatory information is found at <http://www.globalgreentag.com/>** or contact: certification1@globalgreentag.com © This EPD remains the property of Global GreenTag Pty Ltd.

1. Details of This Declaration

Program Operator	GreenTag Global Pty Ltd hereafter called Global GreenTag noted at www.globalgreentag.com
EPD Number	BIL-001-2014
Date issue	08 May 2017
Validity	08 May 2020
Reference PCR	Compliant with PCR:PWS Boiled Chilled and Filtered Potable Water Systems 2017
Time	Made in and sold from 2015 for 5 years use
Geography	Made in Australia. Uses are assumed as for Australasia.
Application	Commercial and residential building interiors
Functional unit	5 year use Billi Eco® unit cradle to fate

2. Product Characterisation

Definition	Eco by Billi Pty Ltd used in residential and small commercial industry for boiled and chilled filtered water
Standard	AS 3498 Authorization requirements for plumbing products – Water heaters and hot water storage tanks AS/NZS 4020:2005 Testing of products for use in contact with drinking water.

3. Sustainability Assessment Scores

Table 1 lists Global GreenTag Sustainability Assessment Criteria (SAC) scores prior to weighting and then used to determine the GreenTag EcoPOINT¹.

Table 1 Normalised GreenTag EcoPOINT & SAC Scores

Category Potential	Results (-1 to +1)
Building Synergy	0.50
Health & Ecotoxicity	0.10
Biodiversity	0.50
LCA Score	0.31
Greenhouse Emission	0.61
Social Responsibility	0.50
GreenTag EcoPOINT	0.41

SAC scores are normalised against business as usual (BAU) product performing comparable functions under the same category rules.

Lower scores show better environmental and social benefits with fewer impacts and damages. Considering sustainability:

- worst case BAU results = 1.0,
- neutral = 0.0 and
- net positive benefit = -1.0

¹ <http://www.ecospecifier.com.au/knowledge-green/glossary.aspx#greentagecopoint>



4. Type 1 Ecolabel

The declared product Type 1 Ecolabel achieved

Global GreenTag^{Cert™} Gold Streamlined



5. Verification of this Declaration

This EPD was approved on 08 May 2017 according to requirements of ISO14025 8.1.3b.

Role	Name	Position	Signature
PCR Review Chair	Murray Jones	Ecquate Pty Ltd CEO	<i>Murray Jones</i> 19-05-2017
LCI Developer	Mathilde Vlieg	Vlieg LCA Consultant	<i>amm Vlieg</i> 25-5-2017
LCIA Analyst	Mathilde Vlieg	Global GreenTag Researcher	<i>amm Vlieg</i> 25-5-2017
LCARate Analyst	Mathilde Vlieg	Global GreenTag Researcher	<i>amm Vlieg</i> 25-5-2017
EPD Developer	Delwyn Jones	The Evah Institute CEO	<i>Delwyn Jones</i>
Internal LCA Audit	Shloka Ashar	Global GreenTag Lead Auditor	<i>ASHAR</i>
Internal EPD Audit	David Baggs	Global GreenTag CEO & Program Director	<i>David Baggs</i>

6. Packaging, Installation, Use & Disposal

- Packaging** Cardboard, nylon strap, plastic wrap, sticky tape, staples, paper booklets. .
- Service life** Residential and commercial refits vary but 5 year life is assumed typical.
- Health Safety & Environment** Apart from compliance to occupational and workplace health safety and environmental laws no additional personal protection is considered essential.
- Residual Scrap** Mill off-cuts are not reused. No installation scrap assumed apart from packaging.
- Cleaning & Maintenance** The recommended cleaning and maintenance raises no ecosystem or human health concerns. Care and maintenance guides are on company websites.
- Scenario** Wipe clean, change filter every 6-12 months.
- Recycling** Home mill, fabrication and installation scrap is not reworked into new product.
- Re-use** This study does not assume reuse.
- Disposal** It assumes landfill for end of life.



7. Whole of life Performance

Health Protection	The product does not contain levels of carcinogenic, toxic or hazardous substances that warrant ecological or human health concern cradle to grave. It passed the Ecospecifier Cautionary Assessment Process (ESCAP) and no issues or red light concerns existed for product human or ecological toxicity.
Effluent Waste	The LCI results and ESCAP raised no red light concerns in emissions to water ² . Cradle to grave waste to landfill was non-hazardous.
Environmental Protection	Continuous improvement under the maker's EMS aims to avoid toxics, waste and pollution plus reduce their material and energy use.
Environmental Health Effects	Installed products have been tested against AS/NZS 4020:2005 Testing of products for use in contact with drinking water. No other potential in-use impacts on environment or health are known.

8. Base Material Origin and Detail

Table 2 lists key components by function, type, key operation, source and mass share.

Table 2 Base Material

Function	Component	Production	Origin	Amount
Compressor	Metals & polymers	Mine, Recycle, Smelt, Refine, Roll, Anneal,	China	>20 <30.0
Housing	Galvanised Steel	Mine, Recycle, Smelt, Refine, Roll, Anneal,	Global	>15 <20.0
	Powder Coat Steel	Mine, Recycle, Smelt, Refine, Roll, Anneal,	Global	>10 <15.0
Cabling	Copper alloys	Mine, Recycle, Smelt, Refine, Cold Draw, Roll	Australia	>7 <12.0
	Polyvinylchloride (PVC)	Drill, Recycle, Extract, Chlorinate, Polymerise	Australia	>0.8 <1.3
Component	Stainless Steel	Mine, Recycle, Smelt, Refine, Alloy, Form	Global	>5 <10.0
Fixings	Brass castings	Mine, Recycle, Smelt, Refine, Form, Coat	Global	>5 <10.0
	ABS ³	Drill, Extract, Polymerise, Copolymerise	Global	>2.5 <4.0
	Polysulphone	Mine, Smelt, Extract, Polymerise, Extrude	Global	>0.2 <0.5
	Pigmented Nylon	Farm, Drill, Recycle, Extract, Polymerise,	Global	>0.1 <0.3
	Spring Steel	Mine, Recycle, Smelt, Refine, Alloy, Form,	Australia	>0.1 <0.5
	Nickel plated brass	Mine, Recycle, Smelt, Refine, Form, Cast, Coat	Global	<0.1
Fan	Fan Metal & polymer	Mine, Recycle, Smelt, Refine, Roll, Anneal,	China	>1.0 <2.5
Filter	Carbon & Graphite	Mine, Farm, Drill, Extract, Refine, Collect, Sieve	Global	>1.0 <3.0
	Polypropylene (PP)	Farm, Drill, Extract, Polymerise, Form	Global	>1.0 <3.0
	Glass	Mine, Recycle, Smelt, Refine, Form	Global	<0.1
Tubing	Silicone	Extract, Polymerise, Chlorinate, Form	Global	>1.0 <2.5
EPDM Seal	EthylenePropyleneDiene	Farm, Drill, Extract, Polymerise, Form	Global	>1.0 <2.5
Electrical	Electrical Steel Core	Mine, Recycle, Smelt, Refine, Form, Coat	Global	>1.0 <2.5
	Circuit Board	Mine, Reuse, Smelt, Extract, Form, Assemble	China	>0.8 <1.3
Tank	Expanded	Farm, Drill, Extract, Refine, Polymerise	Global	>1.0 <2.0
	Expanded Polystyrene	Farm, Drill, Extract, Refine, Polymerise	Global	>0.1 <0.5
Lever	Aluminium Zinc Alloy	Mine, Recycle, Smelt, Refine, Extract, Form	China	>0.8 <1.3
Motor	Electrical parts	Mine, Recycle, Smelt, Refine, Roll, Assemble	China	>0.8 <1.3
Insulation	Cork Tape	Forestry, Debark, Trim, Form, Roll	Global	>0.8 <1.3
	PVC Foam	Drill, Extract, Chlorinate, Polymerise, Foam	Global	>0.3 <0.7
Spacer	Aluminium Alloy	Mine, Recycle, Smelt, Refine, Form, Coat	Australia	>0.5 <1.0
Refrigerant	R134a	Drill, Mine, Refine, Polymerise, Fluorinate	Australia	>0.1 <0.5
Magnet	Iron	Mine, Recycle, Smelt, Refine, Extract, Form	Global	<0.10
Washer	Bronze	Mine, Recycle, Smelt, Form, Anneal	Global	<0.01
Tubes	LLD Polyethylene	Drill, Recycle, Extract, Polymerise, Form	Global	<0.01

² According with national standards in ANZECC Guideline For Fresh & Marine Water Quality (2000)

³ AcrylonitrileButadieneStyrene

9. Life Cycle Impact Results

Table 3 shows Life Cycle Assessment (LCA) Eco-Indicator 99 results for 5 years of product use.

Table 3 Potential Impact Results

Evaluation Category	Unit	Result
Product mass	kg/item	18.3
EcoIndicator 99	ecopoint	15.1
Embodied Water	kl	1112
Carbon Dioxide Equivalent Emissions ⁴	kg CO _{2e}	244
Gross Energy & Feedstock	MJ	1954
Renewable Primary Energy	MJ	218
Ecosystem Quality Damages	PDF*m ² *yr	2.35E-03
Human Health Damages	DALY	0.021
Ozone Depletion	kg R11 _e	2.42E-07
Acidification	kg SO _{2e}	5.95
Eutrophication	kg PO ₄ ³⁻ _e	0.12
Fossil Fuel Depletion	MJ _{surplus}	92.2
Mineral Resource	MJ _{surplus}	139

10. Supply Chain Modelling

Processes to acquire, refine, transport, fabricate, coat, use, clean, repair, reuse and dispose of metal, masonry, ceramic, timber, glass, plastic and composites are modelled.

These include those of:

- Mining, extracting and refining resources to make commodities and packaging;
- Acquiring, cultivating, harvesting, extracting, refining produce and biomass;
- Fuel production to supply power and process energy and freight;
- Chemicals use in processing resources, intermediates and ancillaries;
- Process energy, fuel and freight of resources, intermediates and ancillaries;
- Use, cleaning, recoating, repair, recycling, re-use and landfill, as well as
- Infrastructure process energy transformed and material wear loss e.g. tyres.

A flow chart in Figure 2 shows key product supply chain operations from cradle to fate.

While all known operations are included not all are shown.

⁴ Stocker et al (eds.) Climate Change 2013: The Physical Science Basis, CH8, IPCC AR5, Cambridge U Press, UK.
EPD2015BilliECO@Evah25May2017.docx

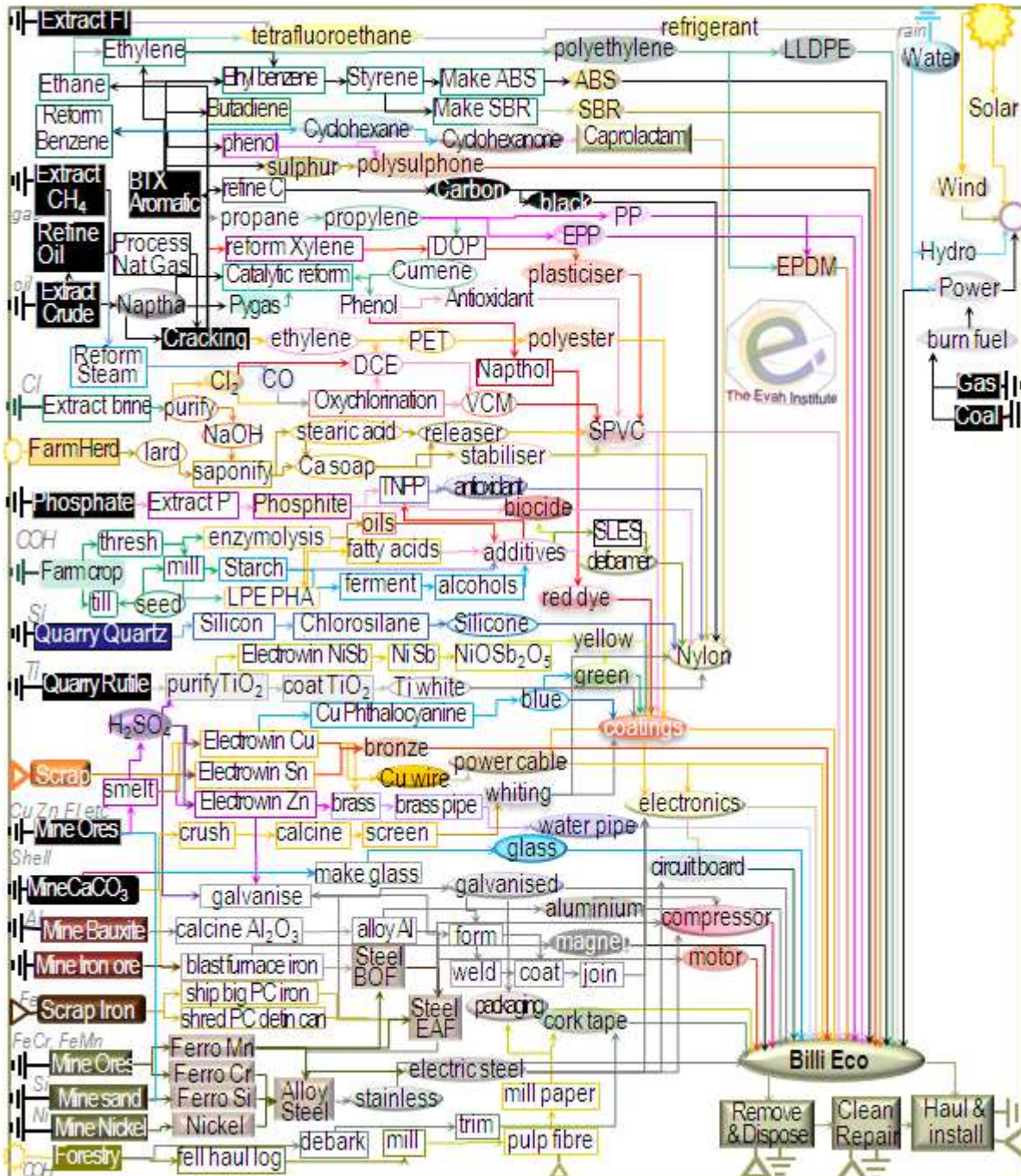


Figure 2 Major Product Operations



11. Life Cycle Assessment Method

LCA Author The Evah Institute as described at www.evah.com.au

Study Period Factory data was collected from 2012 to 2014

LCA Method Compliant with ISO 14040 and ISO 14044 Standards

LCIA method EcoIndicator 99 Life Cycle Impact (LCIA) Assessment

Scope Cradle to Fate including all supply chain phases and stages depicted in Figure 2.

Phases The LCA covered all known flows in all known stages cradle to end of life fate.

Assumptions Use is to typical Australian Facility Management professional practice.

Scenarios Use, cleaning, maintenance plus disposal and re-use were scenario-based using Facility Management Association denoted and published typical operations.

System Boundaries The LCA covers all operations in the system boundary depicted in Figure 3.

Processes All known processes are included from resource acquisition, water, fuel & energy use, power generation & distribution, freight, refining, intermediates, manufacture, scrap re-use, packing and dispatch, installation, use, maintenance and landfill. All significant waste and emission flows from all supply chain operations involved to make, pack and install the product are included.



Phases A-D Stages 1-20	A Produce			A Construct		B Use Built Fabric Operate					C End of life				D Fate					
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
Operation Modules 1-20	Acquire Resources & refine material	Dispatch, Transport, Ship & deliver	Fabricate, Finish & Pack product	Deliver, Unpack & dispatch packing	Prep, Build, Install, Scrap & Dispatch	Product Use	Clean & Maintain	Repair Product	Replace Product	Refurbish Product	Operating Energy	Operating Water	Deconstruct & Sort	Transport to Depot	Process Scrap	Disposal in Landfill	Potential Recovery	Potential Reuse	Potential Recycle	Potential Upcycled
Scope	Mandatory 1,2,3			Usual 4,5		Usual 6 to 10					Optional		Usual 13-16				Optional 17-20			
C ₂ Gate	Mandatory 1,2,3			Mandatory 4,5		Mandatory 6 to 10					Mandatory		Mandatory 13-16				Optional 17-20			
C ₂ Gate +	Mandatory 1,2,3			Mandatory 4,5		Mandatory 6 to 10					Mandatory		Mandatory 13-16				Optional 17-20			
C ₂ Grave	Mandatory 1,2,3			Mandatory 4,5		Mandatory 6 to 10					Mandatory		Mandatory 13-16				Optional 17-20			

Figure 3 Phases and Stages Cradle to Grave

Evah industry databases cover all known domestic and global scope 1 and 2 operations.

They exclude scope 3 burdens from capital facilities, equipment churn, noise and dehydration as well as incidental activities and employee commuting.

The databases exist in top zones of commercial global modelling and calculating engines. Quality control methods are applied to ensure:

- Coverage of place in time with all information⁵ for each dataset noted, checked and updated;
- Consistency to Evah guidelines⁶ for all process technology, transport and energy demand;
- Completeness of modelling based on in-house reports, literature and industry reviews;
- Plausibility in 2 way checks of LCI input and output flows of data checked for validity, plus
- Mathematical correctness of all calculations in mass and energy balance cross checks.

Electricity supply models in active databases are updated annually.

As each project is modelled and new data is available the databases are updated and audited by external Type 1 ecolabel certifiers.

⁵ Jones D G (2004) LCI Database for Commercial Building Report 2001-006-B-15 Icon.net, Australia

⁶ Evah Tools, Databases and Methodology Queensland, Australia at <http://www.evah.com.au/tools.html>



12. Data Sources Representativeness and Quality

Primary data used for modelling the state of art of each operation includes all known process for:

- Technology sequences;
- Energy and water use;
- Landfill and effluent plus
- Reliance on raw and recycled material;
- High and reduced process emissions;
- Freight and distribution systems.

Primary data is sourced from clients, Annual Reports and their publications on corporate locations, logistics, technology use, market share, management systems, standards and commitment to improved environmental performance. Information on operations is also sourced from client:

- Supply chain mills, their technical manuals, corporate annual reports and sector experts, and
- Manufacturing specifications websites and factory site development license applications.

Background data is sourced from the International Energy Agency, IBISWorld, USGS Minerals, Franklin Associates, Boustead 6, Plastics Europe, CML2, Simapro 8, EcoInvent 3 and NREL USLCI model databases. Information on operations is also sourced from:

- Library, document, NPI and web searches, review papers, building manuals and
- Global Industry Association and Government reports on Best Available Technology (BAT).

For benchmarking, comparison and integrity checks inventory data is developed to represent BAT, business as usual and worst practice options with operations covering industry sector supply and infrastructure in Australia and overseas.

Such technology, performance and license conditions were modelled and evaluated across mining, farming, forestry, freight, infrastructure and manufacturing and building industry sectors since 1995.

As most sources do not provide estimates of accuracy, a pedigree matrix of uncertainty estimates to 95% confidence levels of Geometric Standard Deviation² (σ_g) is used to define quality as in Table 4⁷.

Table 4 Data Quality Uncertainty (U) for 2014

Metric σ_g	U ±0.01	U ±0.05	U ±0.10	U ±0.20	U ±0.30
Temporal	Post 2015	Post 2010	Post 2005	Post 2000	Pre 2000
Duration	>3yr	3yr	2yr	1yr	<1yr
Data Source	Process	Line	Plant	Corporate	Sector
Technology	Actual	Comparable	Within Class	Conventional	Within Sector
Reliability on	Site Audit	Expert verify	Region Report	Sector Report	Academic
Precision to	Process	Line	Plant	Company	Industry
Geography	Process	Line	Plant	Nation	Continent
True of the	Process	Mill	Company	Group	Industry
Sites cover of	>50%	>25%	>10%	>5%	<5%
Sample size	>66% trend	>25% trend	>10% batch	>5% batch	Academic
Cut-off mass	0.01%	0.05%	0.1%	0.5%	1%
Consistent to	±0.01	<±0.05	<±0.10	<±0.20	<±0.30
Reproducible	>98%	>95%	>90%	>80%	<70%
Certainty	Very High	High	Typical	Poor	>±0.30

No data set with >±30% uncertainty is used without notation in the LCA as well as the EPD.

⁷ Evah Institute data quality control system accords with UNEP SETAC Global LCI Database Quality 2010 Guidelines



13. Supply Chain Modelling Assumptions

Australian building sector rules and Evah assumptions applied are defined in Table 5.

Table 5 Scope Boundaries Assumptions and Metadata

Quality/Domain	National including Import and Export
Process Model	Typical industry practice with currently most common or best (BAT) technology
Resource flows	Regional data for resource mapping, fuels, energy, electricity and logistics
Temporal	Project data was collated from 2014 to 2016
Geography	Designated client, site, regional, national, Pacific Rim then European jurisdiction
Representation	Designated client, their suppliers and energy supply chains back to the cradle
Consistency	Model all operations by known given operations with closest proximity
Technology	Pacific Rim Industry Supply Chain Technology typical of 2014 to 2016
Functional Unit	Typical product usage with cleaning & disposal/m ² over the set year service life
System Control	
Primary Sources	Clients and suppliers mills, publications, websites, specifications & manuals
Other Sources	IEA 2016, GGT 2016, Boustead 2013, Simapro 2016, IBIS 2016, EcoInvent 2016
Data mix	Power grid and renewable shares updated to latest IEA 2016 reports
Operational	Company data for process performance, product share, waste and emissions
Logistics	Local data is used for power, fuel mix, water supply, logistics share & capacity
New Data Entry	VliegLCA, Evah Institute 2016; Global Green Tag Researchers 2016
Data Generator	Manufacturers, Evah Institute 2016; GGT 2016; Meta: IBIS 2016, Other pre 2016
Data Publisher	The Evah Institute Pty Ltd to Global GreenTag and designated client only
Persons input	All contributors cited in Evah & Global GreenTag records or websites
Data Flow & Mix	
System Boundary	Earth's cradle of all resource & emission flows to end of use, fitout or build life
System flows	All known from and to air, land, water and community sources & sinks
Capital inclusions	Natural stocks Δ , industry stockpiles Δ , capital wear Δ , system losses and use
Arid Practice	Dry technology adopted, Water use is factored by 0.1 as for e.g. Mining
Transportation	Distance >20% than EU; >20% fuel efficient larger vehicles, load & distance
Industrial	Company or industry sector data for manufacturing and minerals involved
Mining	All raw material extraction is based on Australian or Pacific Rim technology
Imported fuel	Mix is from nearest sources is e.g. UAE, SE Asia, Canada or New Zealand
Finishes	Processing inputs with finishing burdens are factored in. If not that is denoted
Validation	
Accuracy	10 th generation study is \pm 5 to 15% uncertain due to some background data
Completeness	All significant operations are tracked and documented from the cradle to grave
Precision	Tracking of >90% flows applies a 90:10 rule sequentially to 99.9% and beyond
Allocation	%100 to co products on reaction stoichiometry by energetic or mass fraction
Burdens	All resource use from & emissions to community air land, water are included
Plausibility	Results are checked and benchmarked against BAT, BAU & worst practice
Sensitivity	Calculated U is reported & compared to libraries of Bath U RICE & EcoInvent 3.2
Validity Checks	Are made versus Plastics Europe, Ecobilan, GaBi & or Industry LCA Literature

14. References for this LCA & EPD

- Australian & New Zealand (ANZECC) Guidelines For Fresh & Marine Water Quality (2000) <http://www.environment.gov.au/water/quality/national-water-quality-management-strategy>
- Basel Convention (2011) Control of Transboundary Movement of Hazardous Waste & Disposal <http://www.basel.int/portals/4/basel%20convention/docs/text/baselconvention-text-e.pdf>
- Boustead (2014) Model 6 LCI database <http://www.boustead-consulting.co.uk/publicat.htm> USA & UK
- EcolInvent (2016) LCI Model 3 database <http://www.ecoinvent.ch/> EcolInvent, Switzerland
- Evah (2016) LCA Tools, Databases & Methodology at <http://www.evah.com.au/tools.html>
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- International Energy Agency (2016) Energy Statistics <http://www.iea.org/countries/membercountries/>
- ISO 9001:2008 Quality Management Systems Requirements
- ISO 14001:2004 Environmental management systems: Requirements with guidance for use
- ISO 14004:2004 EMS: General guidelines on principles, systems & support techniques
- ISO 14015:2001 EMS: Environmental assessment of sites & organizations (EASO)
- ISO 14020:2000 Environmental labels & declarations — General principles
- ISO 14024:2009 Environmental labels & declarations -- Type I Principles & procedures
- ISO 14025:2006 Environmental labelling & declarations Type III EPDs Principles & procedures
- ISO 14031:1999 EM: Environmental performance evaluation: Guidelines
- ISO 14040:2006 EM: Life cycle assessment (LCA): Principles & framework
- ISO 14044:2006 EM: LCA: Requirement & guideline for data review: LCI; LCIA, Interpretation results
- ISO 14064:2006 EM: Greenhouse Gases: Organisation & Project reporting, Validation & verification
- ISO 15392:2008 Sustainability in building construction General principles
- ISO 15686-1:2011 Buildings & constructed assets Service life planning Part 1: General principles
- ISO 15686-2:2012 Buildings & constructed assets Service life (SL) planning Part 2: prediction
- ISO 15686-8:2008 Buildings & constructed assets SL planning Part 8: Reference & estimation
- ISO 21929-1:2011 Sustainability in building construction Sustainability indicators Part 1: Framework
- ISO 21930:2007 Building construction: Sustainability, Environmental declaration of building products
- ISO/TS 21931-1:2010 Sustainability in building construction: Framework for assessment, Part 1:
- ISO 21932:2013 Sustainability in buildings and civil engineering works -- A review of terminology
- Plastics Europe (2016) Portal <http://www.plasticseurope.org/plastics-sustainability/eco-profiles.aspx>
- Pre (2016) SimaPro 8 Software, The Netherlands <http://www.pre-sustainability.com/simapro-manuals>
- Myhre et al, 2013, Anthropogenic and Natural Radiative Forcing Chapter 8 in Stocker et al (eds.) Climate Change 2013, AR5 of the IPCC, Cambridge U Press UK. <http://www.ipcc.ch/report/ar5/wg1/>
- Roache S. K. (2012) IMF Report WP/12/115 China's Impact on World Commodity Markets <http://www.imf.org/external/pubs/ft/wp/2012/wp12115.pdf> International Monetary Fund
- UNEP (2016) Persistent Organic Pollutants <http://www.chem.unep.ch/pops/> The UN
- USLCI (2016) Life-Cycle Inventory Database <https://www.lcacommons.gov/nrel/search>, USA
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- US EPA (2016) Database of Sources of Environmental Releases of Dioxin like Compounds in U.S <http://cfpub.epa.gov/ncea/cfm/recordisplay.cfm?deid=20797> p 1-38, 6-9, USA

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Further and explanatory information is found at

<http://www.globalgreentag.com/>

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